

P3F[™] MONOFLANGE VALVE

MONOFLANGE VALVE

3/16" Bore Monoflange Valve

Phoenix offers a 3/16" bore monoflange for use at pressure sensing points on process vessels and pipelines. The valve is mounted directly to the vessel or process pipe, and measurement instruments can be mounted directly to the valve outlet or mounted remotely using sensing lines. The monoflange valve is available in flange ratings from CLASS 150 to CLASS 2500 in both a raised face design (RF) and a ring type joint design (RTJ), with outside screw and yoke bonnets (OS&Y) or standard packed bonnets. The following configurations are offered: single block, block and bleed, double block and bleed, and single block and bleed with a calibration port. Phoenix's 8-bolt pattern monoflange features an innovative handle arrangement which provides additional space between handles for easier operation.



Standard Features

Hydrotested at 150% of rated pressure (shell test). Nitrogen gas tested to 2000 psi.

Seat tightness (zero leakage) verified to 110% of rated pressure. Nitrogen gas tested to 2000 psi.

Packing below stem threads

Metal body-to-bonnet seals are in compression, not tension

Stem threads are rolled, not cut

8 RMS stem finish

V-Style Teflon™ packing

Pressure component materials sourced from the US, Canada or Europe

Benefits

Complies with ASME B31.1 & B31.3 shell testing procedures as standard. Ensures structural integrity of valve.

Complies with ASME B31.1 & B31.3 seat testing procedures as standard. Ensures zero leakage at seats for proper calibration.

Prevents corrosion of critical stem threads

Mitigates risk of stress cracking



Higher quality stem for longer service life



Extended packing life



30-40% less operational torque and less frequent packing adjustments than traditional Teflon™ packed valves

Reliable material traceability. MTR's provided with every order for pressure containing components.



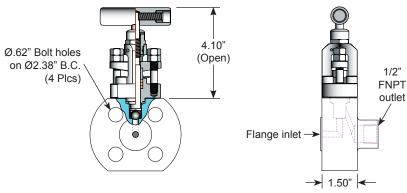
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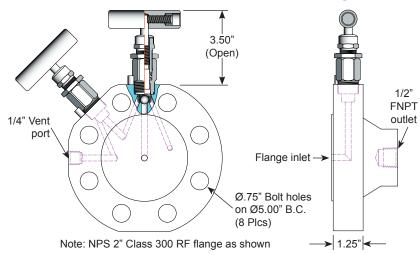
P3F™ Monoflange Valve Technical Specifications

Single Block Monoflange

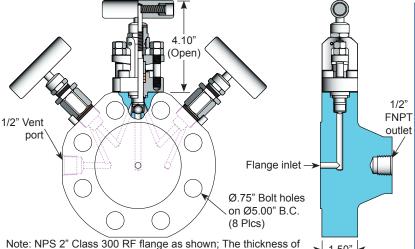


Note: NPS 1/2" Class 150 RF flange as shown; The thickness of flange for OS&Y style bonnet must be 1.50".

Block and Bleed Monoflange



Double Block and Bleed Monoflange



Note: NPS 2" Class 300 RF flange as shown; The thickness of ____ 1.50" | ← flange for OS&Y style bonnet must be 1.50".

Specifications:

Type: P3FN Monoflange, Globe Pattern Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C) Stem: Needle or Ball Tip Stem Packing: Teflon™ or Grafoil™ Seat: Integral Handle: Removable Bore Size: 3/16" Inlet Connections: 1/2" to 2" RF/RTJ Flange, Rating from class150 to class 2500 Outlet Connections: 1/2"FNPT, Flange or 2(4)-Bolt Flange Bonnet Lock: Bolted Down Body Stock: Forged ANSI Flanges Weight: Based on Flange Size and Rating Special Service: O2 or CI cleaning available* *Other specifications or services may be available.

Specifications:

Type: **P3FBB** Monoflange, Globe Pattern Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C) Stem: Needle or Ball Tip Stem Packing: Teflon™ or Grafoil™ Seat: Integral Handle: Removable Bore Size: 3/16" Inlet Connections: 1/2" to 2" RF/RTJ Flange, Rating from class 150 to class 2500 Outlet Connections: 1/2"FNPT, Flange or 2(4)-Bolt Flange Bonnet Lock: Pin or Plate Body Stock: Forged ANSI Flanges Weight: Based on Flange Size and Rating Special Service: O₂ or CI cleaning available*

*Other specifications or services may be available.

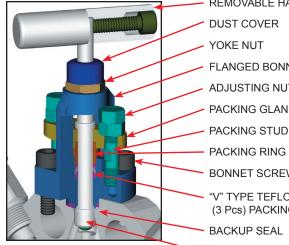
Specifications:

Type: **P3FDBB** Monoflange, Globe Pattern Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C) Stem: Needle or Ball Tip Stem Packing: Teflon™ or Grafoil™ Seat: Integral Handle: Removable Bore Size: 3/16″ Inlet Connections: 1/2″ to 2″ RF/RTJ Flange, Rating from class 150 to class 2500 Outlet Connections: 1/2″FNPT, Flange or 2(4)-Bolt Flange Bonnet Lock: Bolted down, Pin or Plate Body Stock: Forged ANSI Flanges Weight: Based on Flange Size and Rating Special Service: O₂ or Cl cleaning available*

*Other specifications or services may be available.



OS&Y Bonnet Assembly



- REMOVABLE HANDLE
- FLANGED BONNET
- ADJUSTING NUT
- PACKING GLAND

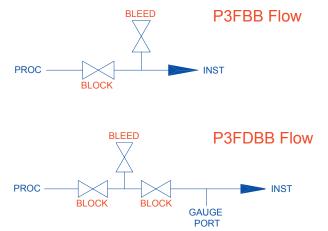
- BONNET SCREW
- "V" TYPE TEFLON™ (3 Pcs) PACKING
- BALL STEM (OPTIONAL) NEEDLE TEM (STANDARD)

Materials of Construction

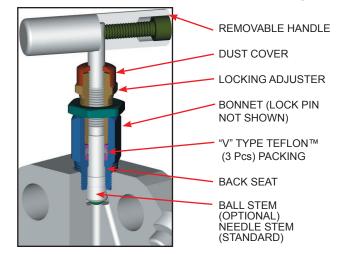
Code	SS	SC	CS		
Body	ASTM	ASTM	ASTM		
	A182 316SS	A105 CS	A108 CS		
Bonnet	ASTM	ASTM	ASTM		
	A182 316SS	A182 316SS	A108 CS		
Stem	ASTM	ASTM	ASTM		
	A182 316SS	A182 316SS	A582 303SS		
Adjuster	ASTM	ASTM	ASTM		
	A582 303SS	A582 303SS	A108 CS		
Ball	SEE OPTION CODES ON PAGE 4				
Packing	TEFLON™ AND GRAFOIL™				

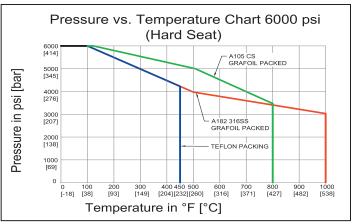
NOTE: Low torque Grafoil[™] available (G4 Packing Code)

Flow Diagrams



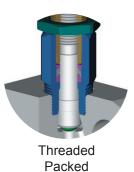
Threaded Bonnet Assembly



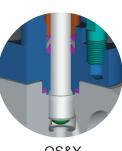


Note: Body material specifications based on ASME B16.34 - 2009. Packing material ratings based on manufacturer's specifications. Approximations only. Phoenix does not represent these values as finite. They are provided only as representative values

Stem and Seat Configurations



Bonnet



OS&Y Packed Bonnet



P3F[™] Monoflange Valve Model Numbering System

Phoenix	Orifice	Туре	OS&Y	Inlet Size	Inlet	Outlet	Outlet	Material	Packing	Seat	Stem Tip	Options
	Size		Bonnet		Rating	Size	Туре					
Ρ	3=3/16"	FN6H= Needle Style	1Y= 1 OS&Y Bonnet	50R=1/2" NPS Flange	150F= 150 Class	8=1/2" (FNPT Only)	F=FNPT	SS=ASTM A182 316/316L	T=Teflon™ (PTFE)	Integral (leave blank)	Needle Tip Standard (leave blank)	GP= Extra Gauge Post
		FBB6H= Block & Bleed	2Y=2 OS&Y Bonnet	75R=3/4" NPS Flange	300F= 300 Class	Flange (Same as Inlet, Leave Blank)	Flange (Same as Inlet, Leave Blank)	SC=ASTM A105 CS*	G=Grafoil™		B=316SS Ball Tip	LB= Bonnet Lock
		FDBB6H= Double Block & Bleed	3Y=3 OS&Y Bonnet	100R=1" NPS Flange	400F= 400 Class		4BF=4-Bolt Flange	CS=ASTM A108 CS*	G4= Low Torque Grafoil™		BC=Ceramic Ball Tip	CC= Chlorine Clean
		FBBC= Block & Bleed with Calibration Port		150R= 1 1/2" NPS Flange	600F= 600 Class		2BF=2-Bolt Flange	C5=ASTM A350 LF2			BM=Monel™ Ball Tip	OC=Oxygen Clean
				200R=2" NPS Flange	900F= 900 Class			N4=Monel™ 400				TG= SS Tag
				R=Raised Face	1500F= 1500 Class			N6=Inconel™ 625				SGI=Sour Gas ISO NACE Latest Rev.
				RJ=Ring Joint	2500F= 2500 Class			N8=Inconel™ 825				
								N2=Hastelloy™ C276				
EXAMPLE: P3FDBB6H1Y100R300F8FSSTBC-GP = Phoenix, 3/16" Orifice Monoflange, Double Block and Bleed, 1 OS&Y Bonnet (2 Threaded Bonnet for the rest valves), 1" NPS Class 300 Flange Inlet, 1/2" FNPT Outlet, A182 316/316L Flange Material, Teflon™ Packing, Integral Seat, Ceramic Ball Tip Stem, Extra Gauge Port						alves), 1" NPS						
Р	3	FDBB6H	1Y	100R	300F	8	F	SS	т		BC	GP
*For code applications, A108 CS is unacceptable, A105 CS must be selected for CS valves. Note: includeing 2 pipe plugs for gauge ports.												

Use with Confidence, Phoenix Precision Products Meet the Following Specifications:

- ASME B31.1 Power Piping
- ASME B31.3 Process Piping
- ASME B16.34 Valves Flanged, Thread, and Welding End
- API 598 Valve Inspection and Testing
- MSS SP-25 Standard Marking Systems for Valves, Fittings and Flange Unions
- MSS SP-99 Instrument Valves
- MSS SP-105 Instrument Valves for Code Applications
- NACE MR0175 for all 316SS valves and A105CS body/ 316SS bonnet (SC Material Code)

For further information please contact:



Phoenix Precision Ltd. 2620 21st Street N.E. Calgary, Alberta T2E 7L3 Phone:(403) 291-3154 Fax: (403) 291-3292 email: phoenix@phoenixprecision.ca www.

Seal and Seat Material Temperature Rating

Code	Description	MIN. TEMP	MAX. TEMP	
Т	Teflon™	-65°F (-54°C)	450°F (232°C)	
G		-70°F (-56°C) -70°F (-56°C)	1000°F (537°C) 800°F (427°C)	
Note: Grafoil™ is suitable for services in excess of 1000°F in a non-oxidizing environment.				

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Quality	www.phoenixprecisionvalves.com	
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